



SAFETY DATA SHEET

According to Regulation (EC) No 1907/2006 and 453/2010 (REACH)

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1. IDENTIFICATION OF THE SUBSTANCE AND COMPANY

Trademark:	STAT-LOY™
Product Code:	P3000U - NC
Product Description:	Polyamide 6 [CASRN 25038-54-4]
Product Type:	Commercial Product
Recommended use:	May be used to produce molded or extruded articles or as a component of other industrial products.
Company:	SABIC Innovative Plastics B.V. Plasticslaan 1 P.O. Box 117 4600 AC Bergen op Zoom The Netherlands
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2. HAZARDS IDENTIFICATION

The additives in this product are bound in a thermoplastic resin matrix. In accordance with GHS for the classification of the product, the hazard potential may be assessed with respect to the physico-chemical form and/or bioavailability of the individual components in the thermoplastic resin.

Where GHS classifications are shown below, these are based on the individual components in the thermoplastic resin matrix. Under the typical use conditions for the resin, these hazardous components are unlikely to contribute to workplace exposure. Please read the entire safety data sheet and/or consult an EHS professional for a complete understanding.

Classification of the substance or mixture

REGULATION (EC) No 1272/2008

Classification according to EU Directives 67/548/EEC or 1999/45/EC

Acute Oral Toxicity	• Category 4
Acute Inhalation Toxicity - Gas	• Category 4
Acute Inhalation Toxicity - Dusts and Mists	• Category 4

CLP/GHS-Labeling



Signal Word

• **Warning**

Hazard Statements

- Harmful if swallowed
- Harmful if inhaled

Precautionary Statements

- P264 - Wash hands thoroughly after handling
- P270 - Do not eat, drink or smoke when using this product
- P301+ P312 - IF SWALLOWED: Call a POISON CENTRE or doctor/physician if you feel unwell
- P330 - Rinse mouth
- P501 - Dispose of contents/container to an approved waste disposal plant
- P261 - Avoid breathing dust/fume/gas/mist/vapors/spray
- P271 - Use only outdoors or in a well-ventilated area
- P304 + P340 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
- P312 - Call a POISON CENTRE/doctor/physician if you feel unwell

Prevention

Avoid breathing dust/fume/gas/mist/vapors/spray, Use only outdoors or in a well-ventilated area, Wash face, hands and any exposed skin thoroughly after handling, Do not eat, drink or smoke when using this product.

Inhalation

- IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
- Call a POISON CENTER or doctor/physician if you feel unwell

Ingestion

- IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
- Rinse mouth

Disposal

- Dispose of contents/container to an approved waste disposal plant

Other hazards which do not result in classification:

SABIC Emergency Overview

- Pellets with slight or no odor
- Spilled material may create slipping hazard
- Can burn in a fire creating dense, toxic smoke
- Molten plastic can cause severe thermal burns
- Fumes produced during melt processing may cause eye, skin, and respiratory tract irritation. Severe over-exposure may result in nausea, headache, chills, and fever. See below for additional effects.
- Secondary operations, such as grinding, sanding, or sawing can produce dust which may present an explosion or respiratory hazard.

Other Information:

Cool skin rapidly with cold water after contact with molten material. Heating can release hazardous gases. Hazardous fumes can also occur in post-processing operations.

Processing Issues: Processing vapors may cause irritation to the eyes, skin, and respiratory tract. In cases of severe exposure, nausea and headache can also occur. Grease-like processing vapor condensates on ventilation ductwork, molds, and other surfaces can cause irritation and injury to skin.

Aggravated Medical Conditions: MEDICAL RESTRICTIONS: There are no known health effects aggravated by exposure to this product. However, certain sensitive individuals and individuals with respiratory impairments may be affected by exposure to components in the processing vapors.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Product Type Mixture

HAZARDOUS COMPONENTS:

Chemical Name	CAS Number	Weight %	Classification (67/548/EEC):	GHS Classification (EC) No. 1272/2008 [CLP]:
E-Caprolactam	105-60-2	1-5	Xi;R36/37/38 Xn;R20/22	Acute Tox. 4 (H332) Acute Tox. 4 (H302) Eye Irrit. 2 (H319) STOT SE 3 (H335) Skin Irrit. 2 (H315)

For the full text of the H-phrases, if mentioned in this section, see Section 16.

The non-hazardous components and exact percentage (concentration) of the composition have been withheld as a trade secret.

This product consists primarily of high molecular weight polymers which are not expected to be hazardous. The ingredients in this product are present within the polymer matrix and are not expected to be hazardous.

4. FIRST AID MEASURES

If Inhalation: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. If symptoms persist, call a physician.

On skin contact: Immediately cool the skin by rinsing with cold water after contact with hot material. Wash off immediately with soap and plenty of water. Consult a physician.

On contact with eyes: Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. If eye irritation persists, consult a specialist.

On ingestion: No hazards which require special first aid measures.

Precautions: Cool molten product on skin with plenty of water. Do not remove solidified product. Do not peel polymer from the skin.

5. FIRE-FIGHTING MEASURES

Autoignition Temperature:	400°C (752°F) estimated
Explosive Limits upper:	Not determined
lower:	Not determined
Explosive Properties:	Material is not sensitive to mechanical impact, but is sensitive to static discharge under dust cloud conditions
Suitable Extinguishing Media:	Use dry chemical, CO ₂ , water spray or "alcohol" foam. Water is the best extinguishing medium. Carbon dioxide and dry chemical are not generally recommended because their lack of cooling capacity may permit re-ignition on larger resin fires (blobs, drools, etc.)
Unsuitable Extinguishing Media for Safety Reasons:	Do not use a solid water stream as it may scatter and spread fire
Hazardous Decomposition Products:	See section 10
Hazards from Combustion Products:	Fire will produce dense black smoke containing hazardous combustion products, carbon oxides, hydrocarbon fragments.
Special Protective Equipment for Firefighters:	In the event of fire, wear self-contained breathing apparatus (EU: NEN-EN137)
Specific Hazards:	Take precautionary measures against static discharges During processing, dust may form explosive mixture in air Thermal decomposition can lead to release of irritating gases and vapors

6. ACCIDENTAL RELEASE MEASURES

Clean up:	Sweep up and shovel into suitable containers for disposal. Do not create a powder cloud by using a brush or compressed air.
Personal Precautions:	See section 8.
Environmental Precautions:	Do not flush into surface water or sanitary sewer system. Material should not be released into the environment.

7. HANDLING AND STORAGE

Handling:	Handle in accordance with good industrial hygiene and safety practices. Provide for appropriate exhaust ventilation and dust collection at machinery. Avoid dust formation. All metal parts of the mixing and processing equipment must be earthed.
Storage:	Keep away from heat sources and sources of ignition. Store in closed container in a dry and cool area.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure limits:	No components with information, unless noted below
Chemical Name	E-Caprolactam
EU STEL	105-60-2
Germany (DFG) - MAK	40 MGM3 Vapor and dust.
Netherlands OEL - MAC	5MGM3
UK EH40 MEL (TWA)	WNB_15: 20 mg/m ³
	10 MGM3 Vapor and dust.
	1 MGM3 Inhalable dust.
Spain - Valores Limite Ambientales - VLE	10MGM3
	and dust.
Denmark TWA Data - Threshold Limit Values (TLV):	ANM: p_E ; GR: 1 mg/m ³ , 10 mg/m ³ , 2 ppm
Switzerland SUVA Limit Values at the Workplace Data -	MAK_Wert: 5 mg/m ³ einatembarer ; Kol_SS: Grp_C
Time Weighted Average (TWA):	
Sweden Threshold Limit Values Data -	
Portugal - TWAs	KTV: 10 MGM3 ; NGV: 5 MGM3
	VLE-CD: p_(), 10 ppm Vapores, 3 mg/m ³ Partículas; VLE-MP:
	p_(), 5 ppm Vapores, 1 mg/m ³ Partículas; NOT: p_(), A_4;
	FUND: Irritação
Norway Exposure Limit Values Data - Threshold Limit Value:	KONS: 5 ppm damp, 25 mg/m ³ damp, 1 mg/m ³ støv
Ireland Exposure Limit Values Data - Time Weighted Average (TWA):	
Greece - OEL	TWA 1 ppm vapour, 1 mg/m ³ dust, 10 mg/m ³ vapour; STEL 10
	ppm vapour, 3 mg/m ³ dust, 40 mg/m ³ vapour; NOT IOELV
	DT_1 5 ppm T_2 , 20 mg/m ³ T_2 , 5 mg/m ³ T_6 ; DT_2 10 ppm
	T_2 , 40 mg/m ³ T_2
Finland Exposure Limit Values Data - Time Weighted Average (TWA):	HTP_8: 10 mg/m ³ ; HTP_15: 40 mg/m ³ ; R-lauseet: R20/22 ,
Luxembourg	R36/37/38
	Valeurs limites - 8 heures 10 mg/m ³ ; Valeurs limites - Court
	terme 40 mg/m ³
Italy - OEL	VL-8: 10 MGM3 polveri evapori; VL-15: 40 MGM3 polveri evapori

**SABIC Recommended Exposure Limits have been established for certain chemicals.*

Engineering Measures toExposure:	Wear face-shield and protective suit for abnormal processing problems. Handle in accordance with good industrial hygiene and safety practice. Provide for appropriate exhaust ventilation at machinery. In the case of hazardous fumes, wear self-contained breathing apparatus.
Hand Protection:	Protective gloves should be worn. (EU: NEN-EN 374).
Eye Protection:	Safety glasses with side-shields. (EU: NEN-EN 165-166).
Respiratory Protection:	In the case of hazardous fumes, wear self contained breathing apparatus. In case of insufficient ventilation wear suitable respiratory equipment. (EU: NEN-EN149).
Body Protection:	Long sleeved clothing. (EU: NEN-EN 340-369-465).
Hygiene Measures:	When using, do not eat, drink or smoke.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Solid
Appearance:	Pellets
Color:	Same as color code
Odor:	None
Melting point/range:	Various
Autoignition Temperature:	400°C (752°F) estimated
Vapor Pressure:	Negligible
Water Solubility:	Insoluble
Evaporation Rate:	Negligible
Specific gravity:	>1; (water = 1)
VOC content (%):	Negligible
Explosive Limits	
upper:	Not determined
lower:	Not determined

10. STABILITY AND REACTIVITY

Stability:	Stable under ambient conditions. Hazardous polymerization does not occur.
Conditions to Avoid:	Avoid temperatures above 320°C. To avoid thermal decomposition, avoid elevated temperatures. Heating can result in the formation of gaseous decomposition products, some of which may be hazardous.
Hazardous Decomposition Products:	nitrogen oxides (NOx), hydrogen cyanide (hydrocyanic acid), Traces of, carbon oxides.

11. TOXICOLOGICAL INFORMATION

LD50/oral/rat:	>5000 mg/kg
LD50/dermal/rabbit:	>2000 mg/kg
Subchronic Toxicity:	No information available
Primary Irritation:	Substance does not generally irritate and is only mildly irritating to the skin
IARC:	Not listed
OSHA:	Not regulated
NTP:	Not tested
Remarks:	The toxicological data has been taken from products of similar composition
Special Studies:	No Information

12. ECOLOGICAL INFORMATION

Ecotoxicity Effects: Do not flush into surface water or sanitary sewer system.

Ecotoxicity - Invertebrate Data: Ecological damages are not known or expected under normal use.

13. DISPOSAL CONSIDERATIONS

Waste from residues / unused products: Where possible recycling is preferred to disposal or incineration. Dispose of in accordance with local regulations.

Contaminated Packaging: Empty containers should be transported/delivered using a registered waste carrier for local recycling or waste disposal.

EWC waste disposal no: 702 - waste from the manufacture, formulation, supply and use of plastics, synthetic rubber and man-made fibres.

14. TRANSPORT INFORMATION

Transport Classification: Not regulated as hazardous for shipment, unless noted below, under current transportation guidelines.

DOT

ADR/RID/ADN

IMDG

ICAO

IATA-DGR

15. REGULATORY INFORMATION

This substance is classified and labelled according to Annex I of Directive 67/548/EEC, as amended.

International Inventories:

TSCA (USA):	Not listed
DSL (Canada):	Not listed - One or more components listed on NDSL
EINECS/ELINCS (Europe):	Listed
ENCS (Japan):	Listed
IECSC (China):	Listed
KECL (Korea):	Not listed
PICCS (Philippines):	Listed
AICS (Australia):	Not listed
NZIoC (New Zealand):	Listed
REACH Information:	For this product's REACH related information, please contact webinquiries@sabic-ip.com

Other Inventory Information:

A "Listed" entry above means all chemical components are on the respective inventory list and/or a qualifying exemption exists for one or more components. A "Not listed" entry above indicates one or more components is restricted from import or manufacture into that country/region. Articles are exempt from registration and are therefore not listed on the national chemical inventories.

SVHC (REACH Regulation (EC) No 1907/2006 and 453/2010, as amended):

This product does not intentionally contain SVHC chemicals except as noted below. Incidental amounts of impurities, if present, would be below the threshold limit of 0.1% by weight.

California Proposition 65:

Components in this product known to the State of California to cause cancer and/or reproductive effects, are listed below:

Chemical Name	Weight %	California Proposition 65:
Silica quartz (SiO ₂) 14808-60-7	0.01-0.10	Listed: October 1, 1988 Carcinogenic.

RoHS EU Directive 2011/65/EU:

The subject product is in compliance with EU RoHS Directive 2011/65/EU. All below chemicals are not employed in the manufacture of the product: a.Cadmium and its compounds, b.Lead and its compounds, c.Mercury and its compounds, d.Hexavalent chromium compounds, e.Polybrominated biphenyls (PBBs), f.Polybrominated diphenyl ethers (PBDEs including Deca-BDE). The trace levels of heavy metals may be present as impurities within threshold limits (<0.1% for Pb, Hg, Cr VI, and <0.01% for Cd). We are disclosing this information, to the best of our knowledge, based upon data from our raw material manufacturers.

16. OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3

- H332 - Harmful if inhaled
- H302 - Harmful if swallowed
- H319 - Causes serious eye irritation
- H335 - May cause respiratory irritation
- H315 - Causes skin irritation

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<http://eur.sabic-ip.com/ordeur/pages/msds/MSDSSearch.jsp?app=sabic-ip>

SDS Scope:

Europe: Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Regulation (EU) No. 453/2010. This document is also applicable in other countries and regions.

Prepared by: Product Stewardship & Toxicology

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End of Safety Data Sheet